

# Montážní návod

(Montážny návod, Fitting instruction, Montageanleitung,  
Istruzioni di montaggio, Monteringshandledning,  
Asennusohje, Instruction de montage,  
Montegehandleiding, Инструкция по установке)



## Tažné zařízení

**Chevrolet Lacetti 04/2004->03/2013**

Ťažné zariadenie  
Towbars  
Trekhaak  
Anhängerkupplung de  
Dispositif d'attelage  
Equipo de remolque  
Sprzęt holowniczy  
Hinauslaitteet  
Буксирное оборудование



výrobce / dodavatel

**SVC Group s.r.o.**

**Odkaz na produkt:**

<https://www.svcgroup.cz/tazne-zarizeni-sro-uby-pevny-skoda-rapid-monte-carlo-10-2012-2018-p7283-v960>



**www.svcgroup.cz**

**CHEVROLET LACETTI, HB**

**2004->**

**1900 kg**

**1200 kg**

**Typ: VTZ 001-150  
VTZ 002-150**

**D**  
Hodnota  
value  
Wert  
**7,22 kN**

**Classe A50-X**  
splňuje  
complies: **ES 94/20**

**e27 00 - 0044**

**2ks- M12x35**  
**4ks- M10x120**  
**2ks- M10x130**

**2ks - 12**  
**6ks - 10**  
**2ks - 2**

**5ks - 10**  
**6ks - M10**

**čep: VT 8**  
**el: ZV 170**

| Předepsané utahovací momenty:<br>Specified torque settings: |                 |                 |
|-------------------------------------------------------------|-----------------|-----------------|
|                                                             |                 |                 |
| <b>M5</b>                                                   | <b>5,9 Nm</b>   | <b>6,5 Nm</b>   |
| <b>M6</b>                                                   | <b>10,0 Nm</b>  | <b>10,5 Nm</b>  |
| <b>M10</b>                                                  | <b>49,0 Nm</b>  | <b>51,0 Nm</b>  |
| <b>M12</b>                                                  | <b>85,0 Nm</b>  | <b>87,0 Nm</b>  |
| <b>M14</b>                                                  | <b>135,0 Nm</b> | <b>138,0 Nm</b> |
| <b>M16</b>                                                  | <b>210,0 Nm</b> | <b>214,1 Nm</b> |

**CHEVROLET LACETTI, HB**

### Fitting instructions:

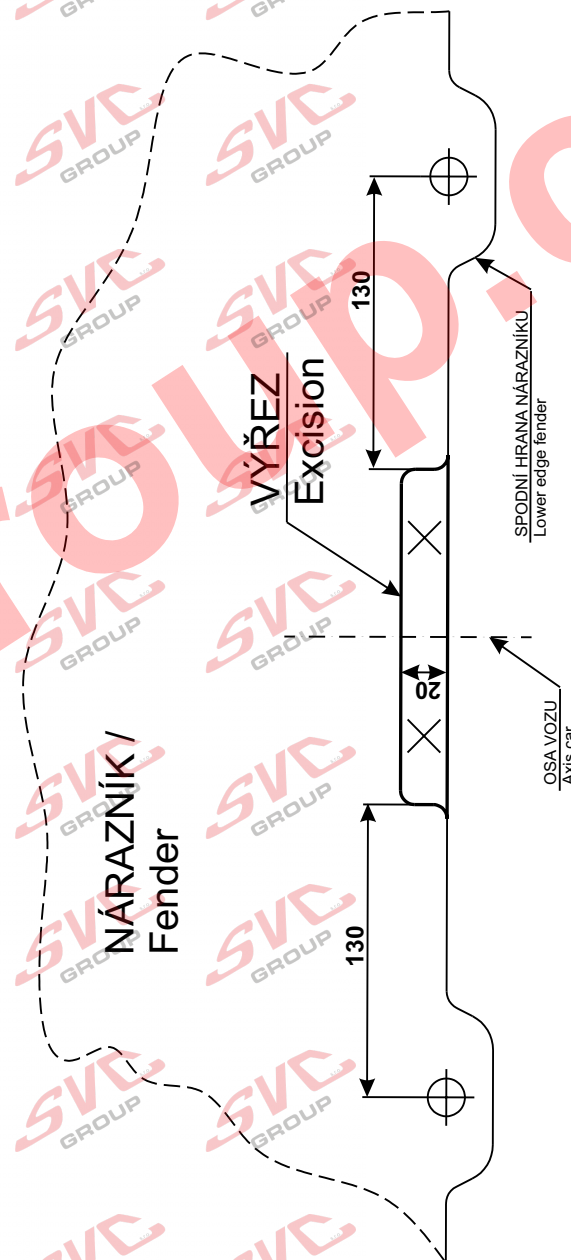
GB

1. Dismantle boot upholstery, unhinge three back rubber exhaust pipe clamps and dismantle the back bumper. Dismantle also carboniferous filter from the right beam together with its bracket. Drill off already existing threads for attaching bumper reinforcement to a diameter of 11 mm.
2. Dismantle deadening material from a boot in places for attaching of a coupling device and drill four holes (diameter of 18mm) which are marked by a punch and treat them by corrosion inhibitor. Put L = 70x18x2 distance tubes into those holes and then a narrow lash with three holes and also a wide one with three holes too and over that put in four M10x120 bolts with washers. It will go from the bottom over a coupling device in the place where the carboniferous filter is.
3. First of all attach the right side of a coupling device from the bottom. Put a lash (with two holes and 3mm thick) between a coupling device and a beam. Do not use the bolt which holds the bumper reinforcement yet.  
Do not tighten!!!  
Then attach the left side of a coupling device in the same way as on the right but the bolts go from a boot and from the bottom through large area washers and nuts. Do not tighten!!!  
Then bolt both parts together by using two M12x35 bolts, align the coupling device and tighten it according to torque moments.
4. Make a slot into a bumper according to a drawing and attach it together with the reinforcement to a car by using bolts. Put in two M10x130 bolts through two remaining holes and attach them from the bottom by nuts through large area washers.
5. Tighten everything according to torque moments. Attach the carboniferous filter back and in the place where there is not a coupling device put L = 10x15x2 tube between a bracket and a beam and tighten M6 bolts. Then attach exhaust pipe clamps and put boot upholstery back.

### General instructions:

- 1 Remove insulating material on a car body in grips and joints of a tow bar with a car body. Clean all drilled holes with anticorrosive agent and remove all metal shavings.
- 2 Keep ball hitch and all moving parts clean and grease them, use on friction areas and use original supplied plastic covering caps.
- 3 Use supplied mechanical strenght jointing material.
- 4 It is recommended to retighten all fixing bolts and nuts after coupling device has been in use approximately 1000 km.
- 5 According to a law a ball hitch cannot cover a number plate.
- 6 Wiring of a tow bar must be up to a standard and car maker requirements (see a car manual or ask a car dealer).

The tow bar has been physically tested according to a regulation 94/20/EC and fulfils all prescribed ES regulations



Nevíte si rady? Potřebujete poradit?

# Náš zákaznický servis je vám k dispozici

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Opravdový specialista a Certifikovaný výrobce tažných zařízení  
s největším sortimentem v ČR. Rodinná firma s více jak 30letou  
ověřenou tradicí výroby, prodeje a montáže.

**[www.svcgroup.cz](http://www.svcgroup.cz)**